

Date: Monday, 12/10/2007 12:04:25 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: PATIENT STOP ASSEMBLY	
Job Number	: 36229		Part Number	: D2493	
Estimate Number	: 10949		Drawing Number	: D2493 REV A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	12/10/2007	S.O. No.	N/A	Drawing Revision	A
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 12/21/2007	
Previous Run	: 31886		Qty:	18	
Written By	: <i>10/07.12.10</i>		Um:	Each	
Checked & Approved By	: <i>10/07.12.10</i>				
Comment	: Est. C 03.01.17 Reformat; Incorporated D2492 KJ/RF				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :			
1.0	D2444	Pip Pin Assembly			
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)					
Pip Pin Assembly					
Pick:	Qty	Part Number	Description	Batch	
	2	D2444	Pip Pin	<i>B36242 x6 B35206 x2 B36661 x30</i>	<i>newBatch 08/01/14</i>
2.0	D2492	Patient Stop			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)					
Patient Stop					
Pick:	Qty	Part Number	Description	Batch	
	1	D2492	Patient Stop	<i>36243</i>	<i>AS 08/01/14</i>
3.0	AN960JD10	Washer			
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)					
Washer					
Pick:	Qty	Part Number	Description	Batch	
	2	AN960JD10	Washer	<i>M105792</i>	<i>Batch Error AS 08/01/14</i>
4.0	MS21042L3	Nut			
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)					
Nut					
Pick:	Qty	Part Number	Description	Batch	
	2	MS21042L3	Nut	<i>M105558</i>	<i>AS 08/01/14</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 08/01/17
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 12/10/2007 12:04:26 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PATIENT STOP ASSEMBLY

Job Number: 36229

Part Number: D2493

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 MS27039107 Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

Pick:

M18057 *in 2008/1/16*

Qty Part Number Description Batch
2 MS27039-1-07 Screw *M18059*

AS 08/01/14

18

6.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2493.

Identify as D2493

D2492 on BOM as material listed in Step 2.

MF 08-01-14

18

7.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/01/15 +18

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *57189*

08/01/17 (18)

18

9.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/01/16

Job Completion



08/01/17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

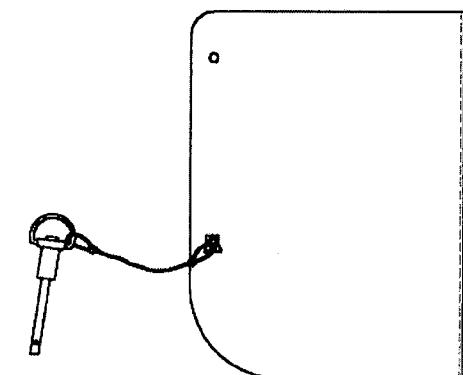
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

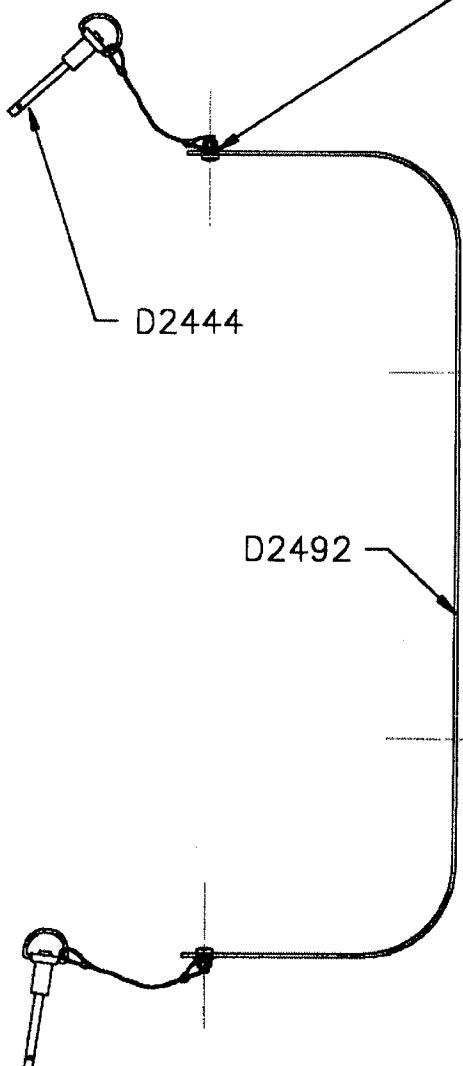
NOTE: Date & initial all entries

DART

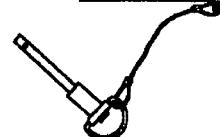
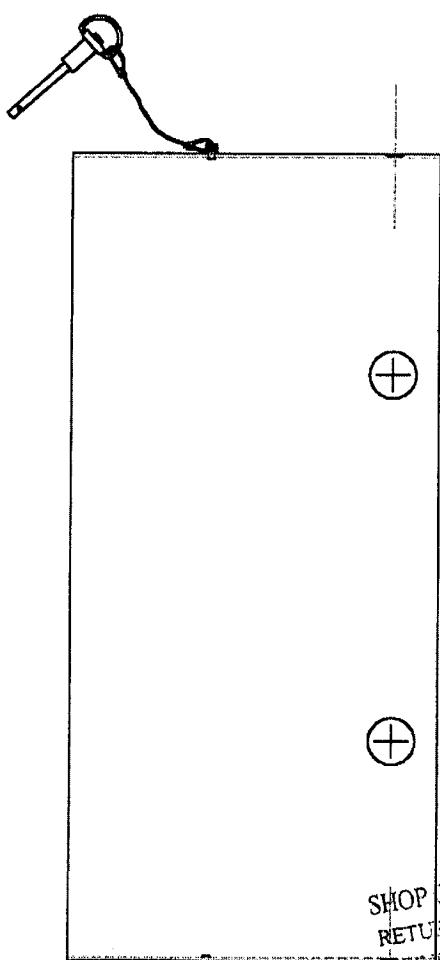
DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>bw</i>	APPROVED <i>jt</i>	DRAWING NO. D2493
DATE 95:24:10		REV. A SHEET 1 OF 1 TITLE PATIENT STOP ASSEMBLY SCALE 1:4

RELEASED
97/07/11 DS

MS27039-1-07 SCREW
AN960JD10 WASHER
MS21042L3 NUT
(2 PLACES)



D2492



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 36229